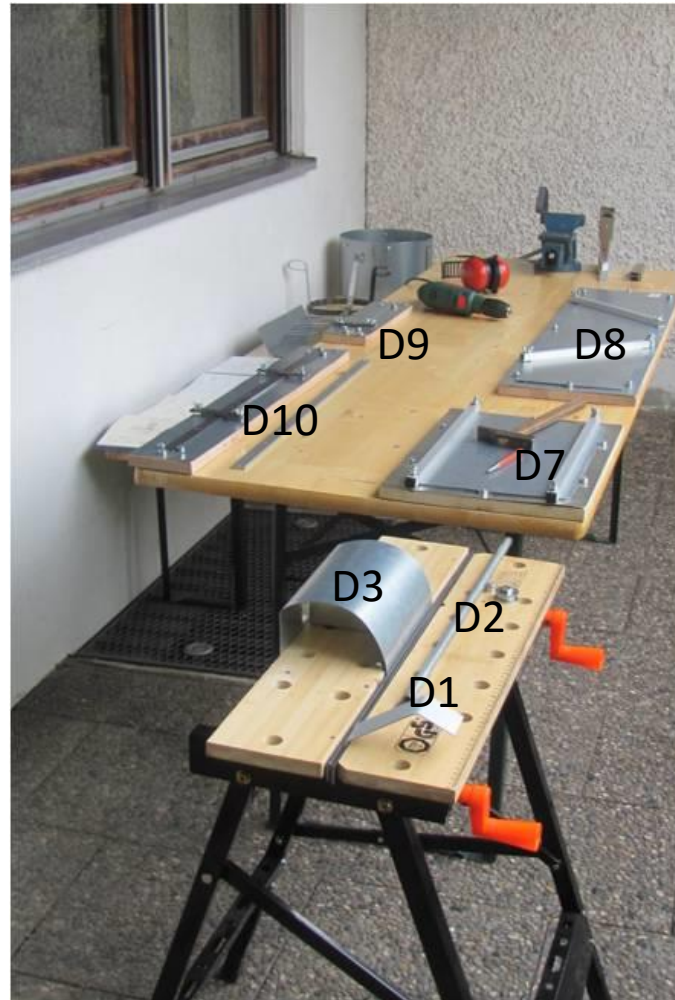


Ben 2 and Ben 3 – Fuelwood Stoves

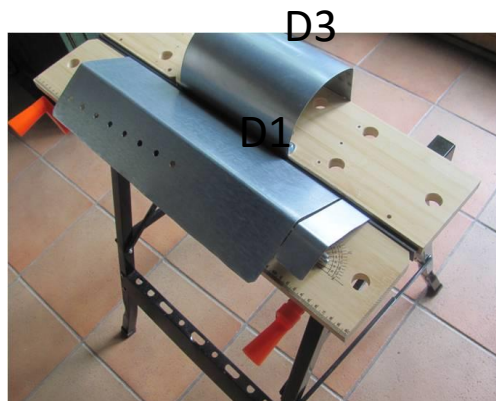
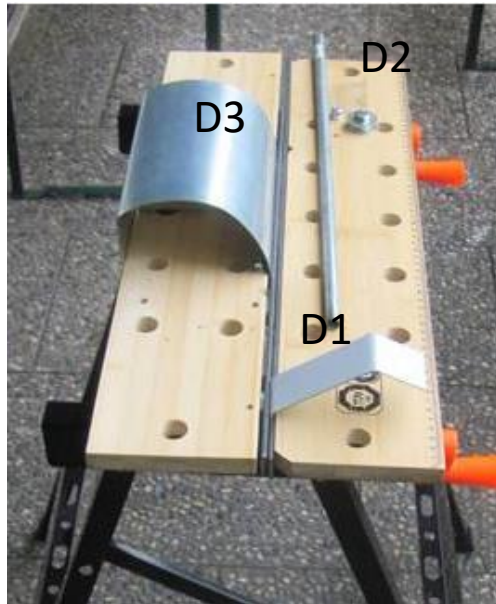
Annex D)

Photos of Devices for Production Ben 2 and Ben 3 (2015 and May 2016)

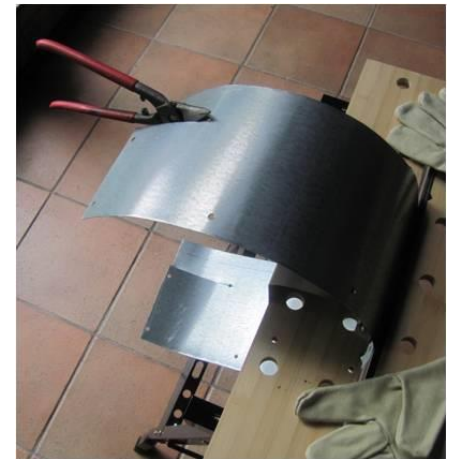
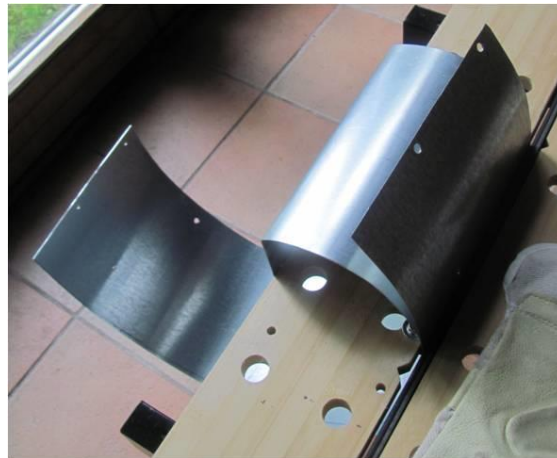
1. Workstations



2. Devices D1 and D2 for Production of Ben2 and Ben3: Bending Ash Pan and Grate Bar



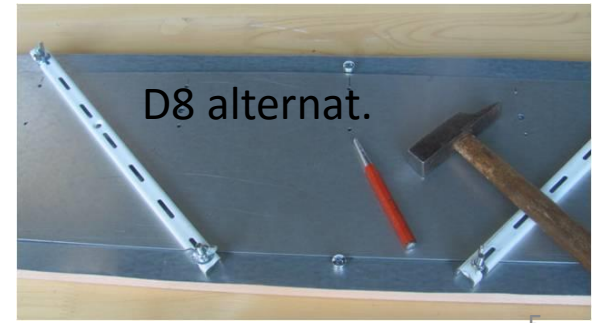
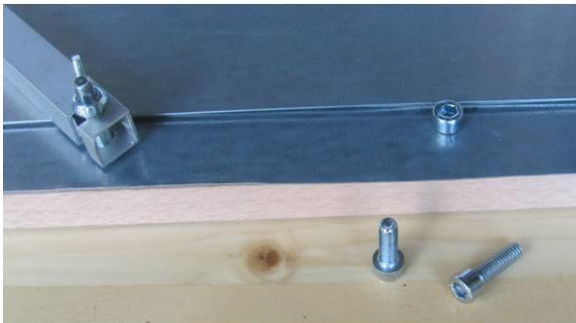
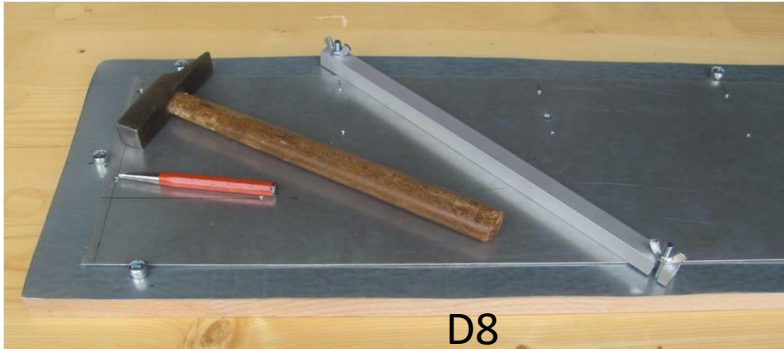
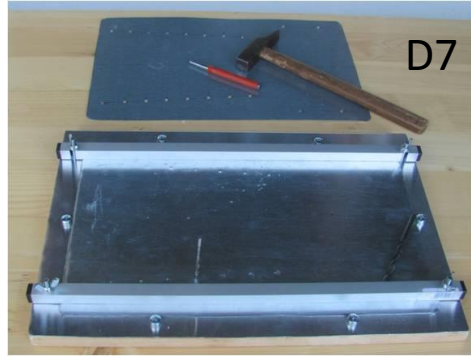
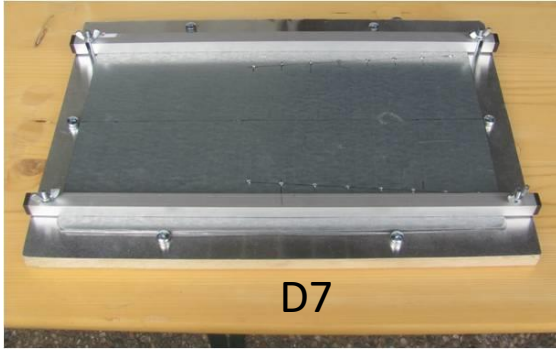
3. Device D3 for Production of Ben2 and Ben3: Bending Stove Shell



Devices D4, D5, D6, D9 and D10 are replaced by Device D4W (see Annex E)



5. Devices D7 and D8: Drilling Ash Pan and Stove Shell



7. Tools for Production of Fuelwood Stoves Ben2 and Ben3

8 9 10 11 12 13 14

1
2
3
4
5
6
7

Number of Tool	Name of Tool	Purpose
1	Screw Driver	tightening star screws
2	Countersink	deburring of holes
3	Hexagonal Wrench	tightening M6 screws
4	Sheet-Iron Shears	cutting steel sheets
5	Locksmith's Hammer	flattening corners etc.
6	Plastic Hammer	bending ashpan (if not directly by hand)
7	Breaking Hammer	bending tripod-parts
8	Set Square	controlling angles
9	Ruler	controlling small dimensions
10	Measuring Tape	controlling large dimensions
11	Flat File	deburring of edges, rounding corners
12	Round File	refinishing holes
13	Metal Saw	sawing strip steel
14	Vice Grip Wrench	holding pieces for drilling
15	Centre Punch	punching hole centres and fixing nuts
16	Marker (thin)	marking e.g. for sawing
17	Drill 10 mm	deburring holes with drilling machine
18	Drill 8 mm	drilling holes of tripod and ashpan
19	Drill 6,5 mm	drilling holes of stove shell
20	Drill 4 mm	pre-drilling of 8 mm holes
21	First-Aid Kit	safety equipment
22	Safety Goggles	protection of eyes
23	Work Gloves	protecting hands when handling metal
24	Small Vice Grip Wrench	handling stove shell
25	Combination Pliers	handling stove shell
26	Tube	lever for bending grate bars

15 16 17 18 19 20 21 22 23 24 25 26